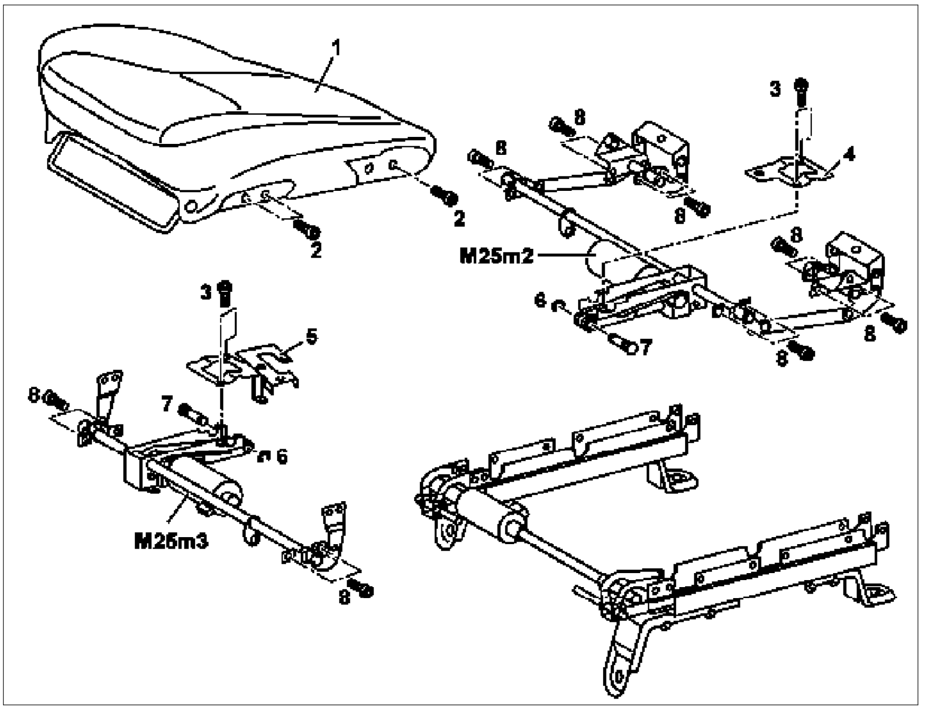
AR91.29-P-1420GH	Removing and installing front power seat motor group (seat cushion)	7.3.97

MODEL 163 with CODE (221b) Electrically adjustable left and right front seats

1	*Seat cushions*
2	*Screws*
3	*Screws*
4	*Front bearing plate*
5	*Rear bearing plate*
6	*Snap rings*
7	*Bearing pin*
8	*Screws*
M25m2	*Rear up/down motor*
M25m3	*Front up/down motor*

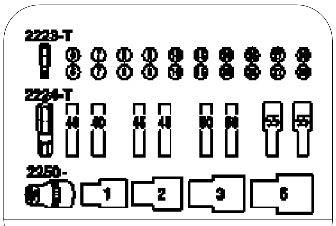


P91.29-0333-06

Operation no. of operation texts or of standard texts and flat rates

Division	Operation no.	Operation text
P	916008	REMOVING DRIVE MOTOR FOR DRIVER'S SEAT LONGITUDINAL ADJUSTMENT (SEAT REMOVED)
P	916013	REMOVING DRIVE MOTOR FOR DRIVER'S SEAT HEIGHT ADJUSTMENT (SEAT REMOVED)
P	916058	REMOVING DRIVE MOTOR FOR PASSENGER SEAT LONGITUDINAL ADJUSTMENT (SEAT REMOVED)
P	916063	REMOVING DRIVE MOTOR FOR PASSENGER SEAT HEIGHT ADJUSTMENT (SEAT REMOVED)

	Removal, installation		
1	Remove front seat backrest		AR91.10-P-1060GH
2	Unscrew screws (2) on seat frame	Torx bit set	*000589011000
3	Remove seat cushion (1) from seat adjustment mechanism		
4	Disconnect connectors from adjustment motors (M25m2, M25m3)		
5	Unscew screws (3) on bearigng plates (4, 5)	Torx bit set	*000589011000
6	Remove bearing plates (4, 5)		
7	Remove snap rings (6) on bearing pins (7), press bearing pins out of fork heads		
8	Unscrew screws (8) on shaft beerings	Torx bit set	*000589011000
9	Remove adjustment motors (M25m2, M25m3)		
10	Install in opposite order		
11	Check for proper function	See Owner's Manual	



000 589 01 10 00

Torx bit set